

COMPANY PROFILE

Name of the Company : **Sri Gowrish CNC Pvt Ltd.**

Address: Factory and office : 91-C Athipalayam Road,
Chinnavedampatti Post,
Coimbatore – 641 006.
Tamil Nadu, India.

Type of Firm : Private Limited.

Year of Establishment : 1997.

Name of Directors : Mr. S. Balamurugan.
Mr. V. Govindaraju.

TIN Number : 3316220 1758

CST Number : 683 200.

Contact Phone Numbers : 0422 266 7357, 266 5390.

Fax Number : 0422 266 5424.

E Mail : gowrishcnc@sify.com

Web Site : www.srigowrishcnc.com

Clientele : 1. M/s. Mitsubishi Heavy Industries, Japan.
2. M/s. Specialty Packaging and Distribution Inc.,
USA.
3. M/s. Control Components Inc, USA.
4. M/s. Terrot GMBH, Germany.
5. M/s. Ashok Leyland Limited, Hosur.
6. M/s. R L M, Coimbatore.
7. M/s. Instrumentation Limited, Palakkad.
8. M/s. Sanmar Group of Companies, Trichy.
9. M/s. GTN Exports Ltd., Coimbatore.

PRODUCTION FACILITIES.

Manpower

Department	Designation	Number
Quality Control	Manager	1
	Engineer	3
	Inspectors	5
Production	Manager	2
	Senior Engineers	4
	Engineers.	10
	Operators.	25
Maintenance	Manager	1
	Assistant Manager	1
Administration	Manager	1
	Assistants	4
Planning	Engineers	4
Helpers	-	10
TOTAL		71

List of Machineries : Please refer Annexure 1.

E. B. Power connected : 100 H. P.

Generator Capacity : 1. 30.0 KVA.

2. 82.5 KVA.

ANNEXURE – 1**Machinery Details:**

Sl. No	Machine Name	Machine Specification
1	CNC Lathe. Make: TAKISAWA, Japan. Model: TC-20	Max Machining Dia : Dia 260mm Max Turning Length : 610 mm Chuck Dia : 8 “ No.of Tools : 8 Spindle Nose : A2-6.
2	CNC Lathe. Make: LMW. Model: LAL – 2BTM	Max Machining Dia : Dia 260mm Max Turning Length : 460 Chuck Dia : 8 “ No.of Tools : 8 Spindle Nose : A2-6.
3	CNC Lathe Make: ACE DESIGNERS Model: JOBBER	Max Machining Dia : Dia 250mm Max Turning Length : 350 mm. Chuck Dia : 6 “ No.of Tools : 8 Spindle Nose : A2-5
4	Vertical Machining Centre Make: LEADWELL, Taiwan. MODEL - MCV1100	X , Y, Z axis Travel : 1100/610/610mm Working Surface : 1300mm X 600mm Permissible mass of Workpiece : 1000Kgs Tool Capacity : 24Nos Rapid traverse X , Y, Z : 15/15/15 (m/min)Spindle motor : 15HP
5	Vertical Turning Lathe Make : DAEWOO Model : PUMA V550	Maximum machining Dia : 730 mm (150 mm length) : 550 mm (750 mm length) Maximum machining length : 750 mm. Chuck Diameter : 15” Number of tools : 8. Spindle Nose : A2-11.
6	Radial Drilling Machine Make : BATLIBAI Model : BR615	Drilling in Steel : 60 mm dia. Drilling in Cast Iron : 75 mm dia. Threading in Steel : M48 X 3.
7	Surface Grinding Machine Make: Falcon, Taiwan. Model :Chevalier FSG 2A 1224	Table Size : 305 X 610 mm Dist. From Table surface to Spindle centre : 500 mm
8	Vertical Turning Lathe Make: HWACHEON. Model : VT 550	Maximum machining dia. : 650 mm (200mm length). : 530 mm (700 mm length). Chuck Diameter : 18” No of tools : 8 Spindle Nose : A2-11.

S. No	Machine Name	Machine Specification
9	Vertical Machining Centre Make: HWACHEON Model: Sirius 550	X, Y, Z axis travel : 1150 / 550 / 550 mm. Working Surface : 1300 mm X 550 mm. Maximum Permissible mass of Workpiece : 800 Kgs. Tool capacity : 30 Nos. Rapid Traverse X, Y, Z : 40 / 40 / 30 (M/min.) Spindle Motor : 10 HP.
10	Vertical machining center Make : Hass Model: Super minimill	X, Y, Z axis travel : 406 / 305 / 254 mm. Working Surface : 730 mm X 305 mm. Maximum Permissible mass of Workpiece :227 Kgs. Tool capacity : 10 Nos. Rapid Traverse X, Y, Z : 30.5 (M/min.) Spindle Motor :15 hp
11	Horizontal machining center Make : BFW Model: TMC 500	Traverse Table X axis : 630mm Spindle Y axis : 600mm Column Z axis : 630mm Spindle nose to table center : 750mm max, 120mm min Motor : 15kw Rapid : 15m/min Load capacity : 500kg Tool capacity : 60 Nos
12	CMM Make : Accurate	Capacity of axis : X 1000 Y 1000 Z 800 Type : CNC
13	EIFFCO Make Drilling Machine	1 ½” Capacity.